

Name of the Student: \_\_\_\_\_

Max. Marks : 28 Marks

Time : 28 Minutes

Mark Schemes

Q1.

(a) Step 1

M1 fractional distillation

1

M2 separated into mixtures of compounds with similar boiling points / similar sized molecules

*M2 to separate naphtha from other compounds; to separate compounds by chain length / size / boiling point*

1

Step 2

M3 (thermal) cracking

*M3 not catalytic cracking*

1

M4 to make alkenes / propene / shorter molecules

1

Step 3

M5 (addition) polymerisation

*M5 not condensation polymerisation 1*

1

M6 molecules joined together or to produce long chain molecule

*For each step the two marks are independent*

1

(b) no polar bonds (in chain) / non-polar

*Do not allow if only C-H bonds mentioned as non polar*

1

(c) to prevent build-up of waste (in landfill) OR they can be broken down by natural processes

1

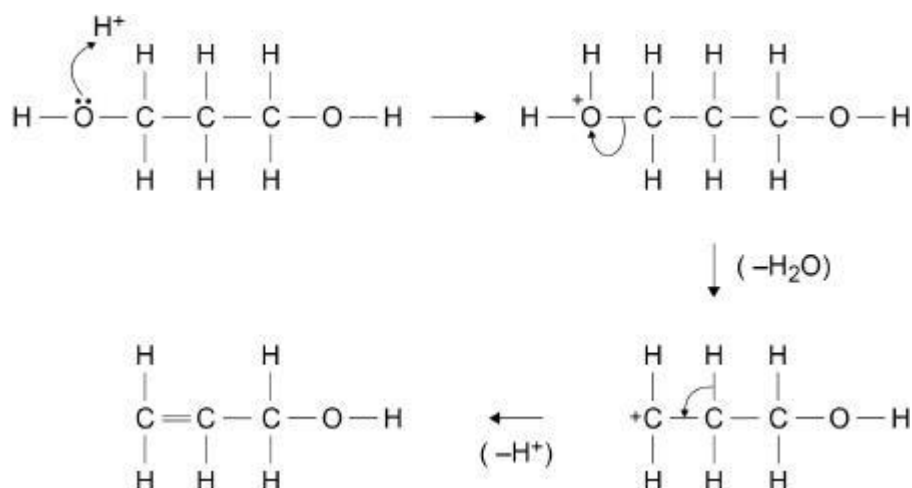
[8]

Q2.

(a) nucleophilic substitution

1

(b) **M1** elimination



1

**M2** arrow from lone pair on O to  $H^+$

1

**M3** 1<sup>st</sup> intermediate **and** arrow from  $C-O^+H_2$  bond to O

1

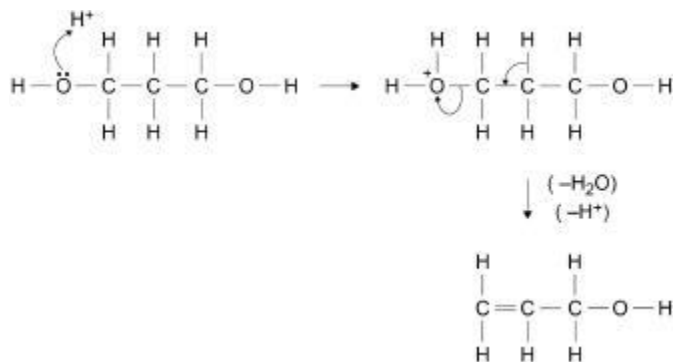
**M4** 2nd intermediate (carbocation) **and** arrow from a correct C-H bond to correct C-C to form C=C

**Max 2 of 3 marks (M2-4) for wrong organic reactant (ignore structure of product)**

**M3 and M4 can be scored in one concurrent step:**

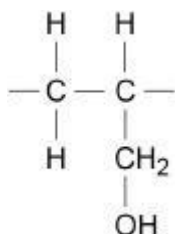
**M3** for correct intermediate and arrow from  $C-O^+H_2$  bond to O

**M4** for arrow from a correct C-H bond to correct C-C to form C=C



1

(c)

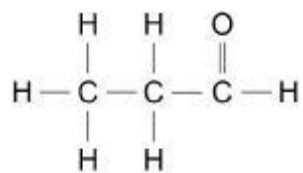


Any correct structural representation

Ignore any brackets and/or n

1

(d)



*Structure in any form*

1

[7]

Q3.

(a) Dehydration

*Allow (acid catalysed) Elimination*

M1

Conc  $\text{H}_2\text{SO}_4$

*Allow Conc  $\text{H}_3\text{PO}_4$*

M2

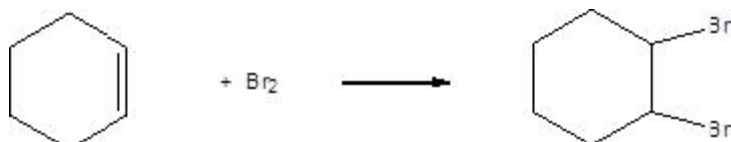
(b)  $\text{Br}_2$

*Allow bromine (water)*

*Allow  $\text{Cl}_2$  or  $\text{I}_2$*

*Allow  $\text{O}_2$  if epoxide route used*

M1



*allow conseq equation to  $\text{H}_2$ ,  $\text{H}_2\text{O}$ ,  $\text{HBr}$ ,  $\text{HCl}$ ,  $\text{HI}$  and  $\text{H}_2\text{SO}_4$*

*An epoxide is a feasible alternative that could score here and consequentially M3 and M4*

M2

$\text{NaOH}$

*Or KOH or other suitable strong alkali*

M3



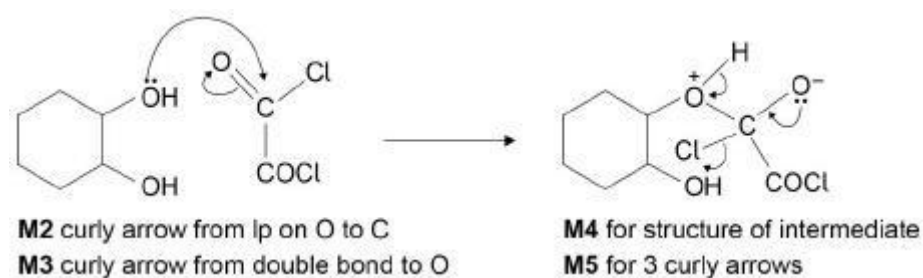
*Allow this equation with molecular formulae*

M4

(c) **M1** (nucleophilic)addition-elimination

*Note lone pair required for M5*

M1



M2  
M3  
M4  
M5

(d) Less energy used **OR** Better yield

**OR** *reduces practical losses, simpler plant,*

M1

Less waste **OR** Less pollution

**OR** *maximises the use of raw materials in the process into useful*

